Application Highlight:

Cellulose Fiber Company—Replacement of Simatic® 565 with CTI 2500-C400

One of the leading cellulose fiber manufacturers in China, with 3 factories supplying cigarette filters to all of Asia, has updated their PLC systems using CTI 2500-C400.

Existing Control System

There are five existing production lines which were controlled by Siemens® 565 processors and WinCC SCADA systems connected over Ethernet.



Proposed Expansion

For the new expansion project the company elected to migrate to CTI 2500 Series® processors rather than upgrade their systems using Siemens® PCS7. Long-Lite Ind Eng Co, CTI Preferred Automation Partner in China, upgraded the 565 controllers into CTI 2500-C400. In addition to the processors, the expansion included eight new I/O bases, upgraded Workshop programming software, and training.

Upgrade Result

CTI 2500 Series® processors have been operating the plant with no problems for three years. The company is planning further upgrades using CTI products, including new redundant CPU solutions.



Control Technology Inc.

5734 Middlebrook Pike, Knoxville, TN 37921-5962 Phone: +1.865.584.0440 Fax: +1.865.584.5720 www.controltechnology.com