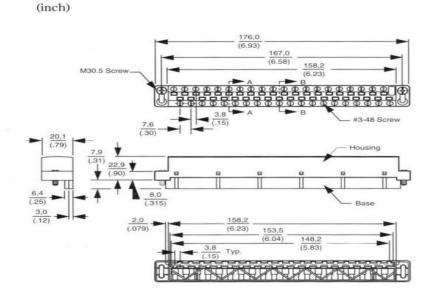
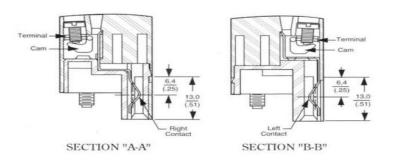
# 2500-40F / 2559-FPC I/O Connectors

mm









#### **Description**

Most 2500-Series I/O modules employ a specially-designed 40-position screw-terminal connector for terminating the field I/O wiring. This connector allows termination of multiple wires with access to both the wire and the screw clamp from the front of the module.

#### **Features**

- 2500-40F Replaces Siemens® 2587705-8011
- · Front access to screws and wires
- 14-22 AWG
- 15A, 300V rating
- Special 2559-FPC 40-position connector includes cold junction compensation for the 2556-A and the 2559-TC Thermocouple input module

**Important Note:** Do not tighten screws beyond 4.55 in-lb (0.508 N-m) torque rating, as damage can occur.

#### **Specifications**

- Housing: Glass filled polyester UL recognized flammability classification 94V-0, black, 130°C max operating temperature
- Contacts: Copper alloy, selective gold over nickel
- Screws: #3-48 steel, zinc plating with clear chromate coating
- Wire cage: Steel, zinc plating with clear chromate coating
- Cam: Steel alloy, zinc plating with clear chromate coating
- Ratings: 15A, 300V, (limited space ratings)
- Wire range: 14-22 AWG ( 0.32 2 mm<sup>2</sup> ) (solid or stranded)
- Tightening torque: 3.5 to 4.5 in-lb (0.395 N-m to 0.508 N-m)



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# 2500-40F / 2559-FPC I/O Connectors

#### **IO Selection Guide**

These modules require the 2500-40F. The 2500-40F is ordered separately for each mod-

ıle.

Module Model Number	Module Model Number	Module Model Number
• 2501	• 2558	• 2590-A
<ul><li>2502</li></ul>	• 2559-RTD	• 2590-EF
<ul><li>2530</li></ul>	• 2560-A	• 2591-A
<ul> <li>2531</li> </ul>	<ul><li>2562</li></ul>	• 2591-EF
<ul> <li>2532</li> </ul>	<ul><li>2580</li></ul>	<ul><li>2596</li></ul>
<ul><li>2534</li></ul>	<ul> <li>2581</li> </ul>	<ul><li>2596-8</li></ul>
<ul> <li>2541</li> </ul>	<ul><li>2582</li></ul>	<ul><li>2597</li></ul>
● 2550-A	<ul><li>2588-8</li></ul>	<ul><li>2598</li></ul>
• 2554-A	• 2589-A	<ul><li>2598-8</li></ul>
• 2555-A	● 2589-B	<ul><li>2599</li></ul>

These modules require the 2559-FPC which provides CJC connections for Thermocouple modules. The 2559-FPC is ordered separately for each module.

Module Model Number 2556-A. Module Model Number 2559-TC

Refer to the Installation and Operation Guide for each module's wiring connections and label.

## **Wire Stripping Dimensions**

The stripping dimensions are the same for all wire gauges.

Insulated Wire

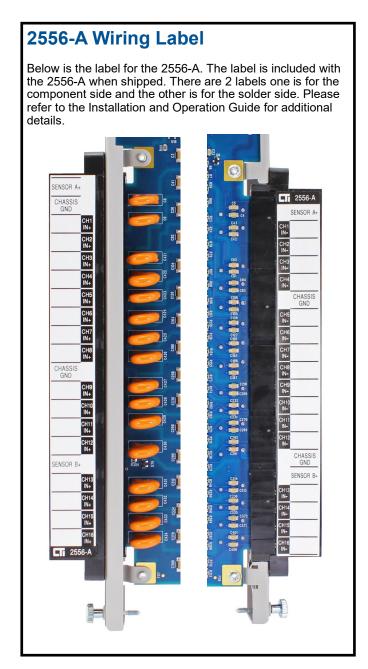
Bare Stripped Wire - Minimum Stripping for the insulation is approximately 0.375 inches or 9.525 mm. Maximum Stripping for the insulation is approximately 11mm or 0.43".

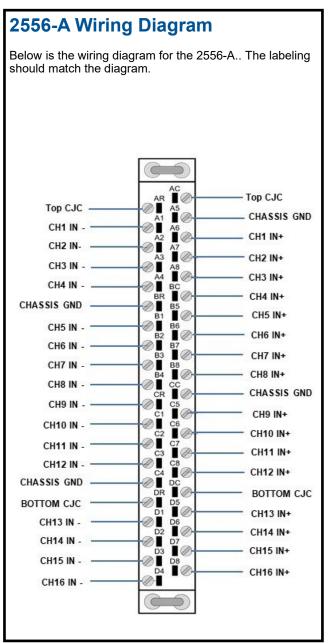
• Once the wire is stripped it is ready to insert into the front of the connector. With the wire inserted tighten the front connector screw down using a torqueing screw driver. Tighten the screw to 4.5 in-lb or 0.508 N-m. Do not over tighten.

# 2559-FPC I/O Connectors for the 2556-A

## The correct label for using a 2559-FPC with a 2556-A

There are different wiring labels for the 2556-A and the 2559-TC. The appropriate label must be applied to the 2559-FPC depending on which module the connector is being installed with . Labels are included with the module packaging. Below is the correct label for the 2556-A



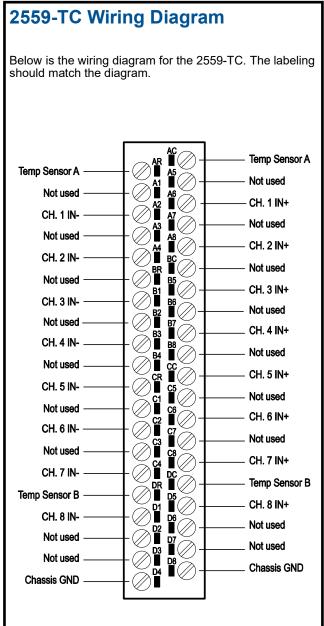


# 2559-FPC I/O Connectors for the 2559-TC

## The correct label for using a 2559-FPC with 2559-TC

There are different wiring labels for the 2556-A and the 2559-TC. The appropriate label must be applied to the 2559-FPC depending on which module the connector is being installed with . Labels are included with the module packaging. Below is the correct label for the 2559-TC





# 2500-40F / 2559-FPC I/O Connectors

## Inserting a 2500-40F or a 2559-FPC on a 2500 Module

New connectors can sometimes be difficult to install the first few times they are plugged onto a module. If you encounter this difficulty, you can use the "rolling" technique shown in the pictures below to attach the connector gradually from top to bottom.

Step 1: Starting at the top insert the connector part of the way and start rolling the connector keeping the top inserted.



Step 3: Once you have rolled the connector all the way down and fully inserted onto the PCB you can finish the installation by screwing the Thumb Screws down. Do not overtighten.



Step 2: Once the connector is inserted at the top roll the connector down while pushing the connector in to completely insert it on the board.

