**Description**

The 2500-RIO-B RS-485 Remote Base Controller (RBC) allows a CTI 2500 Series or Simatic® 505 I/O base to function as a slave node on an RS-485 TI Remote I/O channel. The 2500-RIO-B is intended to be a replacement for the CTI 2500-RIO, 2500-RIO-A and Siemens® 505-6851, 505-6851-A, and 505-6851-B RBC. When used with a 2500-R11-A base, two 2500-RIO-B controllers can be used in a base in order to have dual media and hardware redundancy.

**Features**

- Replaces CTI 2500-RIO, 2500-RIO-A and Siemens® 505-6851, 505-6851-A, 505-6851-B
- Compatible with CTI 2500 Series® and Siemens® SIMATIC® 505 CPUs
- Can be used in all 4, 8, 11 and 16 slot CTI and Siemens® bases
- Compatible with 2500-R11-A and 505-6511 redundant bases
- Communication to CPU at 2Mbit/second
- Maximum cable distance from CPU to RBC 1000m
- Supports all CTI and Siemens® discrete, analog, and special function I/O modules
- LED display for error codes and station address
- Includes RS232C port for remote programming of PLC

**Specifications**

- **Ports:**
  - RS485: 9-pin female
  - RS232C: 9-pin male

- **Communication Rate:** 1 Mbits/sec

- **Communication Port Isolation:** 1500VDC

- **Status Display:**
  - Determines state of outputs when I/O channel communication is lost:
    - off: all outputs are turned off
    - freeze: all outputs hold their last value

- **Switch Options:**
  - RBC station address
  - Serial port baud rate

- **Backplane Power:** 2 Watts (Maximum)

- **Module Size:** Double Wide

- **Shipping Weight:** 1.5 lb. (0.68 Kg)

**Additional Product Information:**

On CTI’s Website you find will links to the 2500 Series Std Environmental Specifications and the UL Agency Certificates of Compliance.

**IMPORTANT NOTE FOR REDUNDANCY APPLICATIONS:** When installing redundant remote base controllers in a 2500-R11-A rack, CTI 2500-RIO-B modules cannot be combined with Siemens® 505-6851A or 505-6851B RBC modules.

For more information about remote base redundancy, consult the following manuals*:

- 2500 Series System Redundancy Application Guide
- 2500-RIO-B Installation and Operation Guide